Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Date of issue: 09/11/2015 Revision date: 09/11/2015 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : PLUSERIES Composite Curative

Product code : Not available.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Adhesive.

1.3. Details of the supplier of the safety data sheet

Fabtech Systems LLC PO Box 2248 Everett, WA 98213 - USA T 1-800-322-8324 info@fabtechsystems.com

1.4. Emergency telephone number

Emergency number : INFOTRAC 24hr 800-535-5053

International 1-352-323-3500

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Reproductive Toxicity 2

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)



GHS08

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : Suspected of damaging fertility or the unborn child.

Precautionary statements (GHS-US) : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection.

read and understood. Wear protective gloves/protective clothing/eye protection/face protection. If exposed or concerned: Get medical advice/attention. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

2.3. Other hazards

No additional information available.

2.4. Unknown acute toxicity (GHS US)

99 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable.

3.2. Mixture

Name	Product identifier	%
Talc	(CAS No) 14807-96-6	10-30
Piperazine	(CAS No) 110-85-0	0.1-1
Carbon black	(CAS No) 1333-86-4	0.1-1
Quartz	(CAS No) 14808-60-7	<0.1
Acetaldehyde	(CAS No) 75-07-0	<0.1
Propylene oxide	(CAS No) 75-56-9	<0.1
Furan	(CAS No) 110-00-9	<0.1

^{*} The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.





Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation

: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell.

First-aid measures after skin contact

: If irritation occurs, flush skin with plenty of water. Get medical attention if irritation persists.

First-aid measures after eye contact

: In case of contact, immediately flush eyes with plenty of water. Remove contact lenses, if worn.

If irritation persists, get medical attention.

First-aid measures after ingestion

If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: May cause respiratory tract irritation.

Symptoms/injuries after skin contact Symptoms/injuries after eye contact : May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.

May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.

Symptoms/injuries after ingestion

: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

: Water spray, dry chemical, foam, carbon dioxide.

Unsuitable extinguishing media

: Do not use water jet.

5.2. Special hazards arising from the substance or mixture

Fire hazard

: Products of combustion may include, and are not limited to: oxides of carbon, hydrogen cyanide, isocyanates, nitrogen oxides, toxic fumes, aldehydes, ketones, halogenated compounds, bromine, hydrocarbons.

5.3. Advice for firefighters

Protection during firefighting

: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures

: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.2. Methods and material for containment and cleaning up

For containment

: Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up

: Scoop up material and place in a disposal container. Provide ventilation.

6.3. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke.

Hygiene measures

: Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Keep out of the reach of children. Keep container tightly closed. Store locked up.

7.3. Specific end use(s)

Not available.

09/11/2015 EN (English US) 2/6



Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Talc (14807-96-6)		
ACGIH	ACGIH TWA (mg/m³)	2 mg/m³ (respirable fraction)
OSHA	OSHA TWA (mg/m³)	2 mg/m³ (resp)

Piperazine (110-85-0) ACGIH ACGIH TWA (ppm) 0.03 ppm inhalable fraction and vapor (as piperazine)	
OSHA Not applicable.	

Carbon black (1333-86-4)		
ACGIH ACGIH TWA (mg/m³) 3 mg/m³ (inhalable fraction)		3 mg/m³ (inhalable fraction)
OSHA	OSHA PEL (TWA) (mg/m³)	3.5 mg/m³

Quartz (14808-60-7)		
ACGIH	ACGIH TWA (mg/m³)	0.025 mg/m³ (respirable fraction)
OSHA	OSHA TWA (mg/m³)	(10 mg/m3)/(%SiO ₂ +2) (resp) (30 mg/m3)/(%SiO ₂ +2) (total) (250)/(%SiO ₂ +5) mppcf (resp)

Furan (110-00-9)	
ACGIH	Not applicable.
OSHA	Not applicable.

Propylene oxide (75-56-9) ACGIH ACGIH TWA (ppm) 2 ppm		
		2 ppm
OSHA	OSHA PEL (TWA) (mg/m³)	240 mg/m³
OSHA	OSHA PEL (TWA) (ppm)	100 ppm

Acetaldehyde (75-07-0) ACGIH ACGIH Ceiling (ppm) 25 ppm		
		25 ppm
OSHA	OSHA PEL (TWA) (mg/m³)	360 mg/m³
OSHA	OSHA PEL (TWA) (ppm)	200 ppm

8.2. Exposure controls

Appropriate engineering controls : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below

recommended exposure limits.

Hand protection : Wear chemically resistant protective gloves.

Eye protection : Safety glasses or goggles are recommended when using product.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection

must be based on known or anticipated exposure levels, the hazards of the product and the

safe working limits of the selected respirator.

Environmental exposure controls : Maintain levels below Community environmental protection thresholds.

Other information : Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully

before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : No data available

Color : Black

Odor : No data available
Odor threshold : No data available

09/11/2015 EN (English US) 3/6



Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

рΗ : No data available : No data available Melting point Freezing point No data available Boiling point : No data available : > 200.1 °F Flash point Relative evaporation rate (butyl acetate=1) : No data available Flammability (solid, gas) : Not flammable **Explosion limits** : No data available Explosive properties : No data available Oxidizing properties : No data available : 3 hPa

Vapor pressure Relative density : 1.225 (77 °F) Relative vapor density at 20 °C : No data available Specific gravity / density : 1.225 g/cm3 (77 °F) Solubility : No data available Partition coefficient: n-octanol/water No data available Auto-ignition temperature : No data available Decomposition temperature : No data available : No data available Viscosity Viscosity, kinematic : No data available : 20000 mPa.s Viscosity, dynamic

9.2. Other information

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stable under normal storage conditions.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

Heat. Incompatible materials.

10.5. Incompatible materials

Acids. Alcohols. Aluminum. Amines. Ammonia. Bases. Copper and its alloys. Fluorine. Iron. Isocyanates. Oxidizers. Phosphorus. Strong alkalis. Strong reducing agents. Water. Zinc. Humid air.

10.6. Hazardous decomposition products

May include, and are not limited to: May include, and are not limited to: oxides of carbon, hydrocarbons, hydrogen cyanide, isocyanates, nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

PLUSERIES Composite Curative	
LD50 oral rat	No data available
LD50 dermal rabbit	No data available
LC50 inhalation rat	No data available

Piperazine (110-85-0)	
LD50 oral rat 2600 mg/kg	
LC50 inhalation rat	1.61 mg/l/8h

Carbon black (1333-86-4) > 10000 mg/kg LD50 oral rat > 10000 mg/kg		
		> 10000 mg/kg
	LD50 dermal rabbit	> 3 g/kg

09/11/2015 EN (English US) 4/6



Safety Data Sheet according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

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Furan (110-00-9)	
LC50 inhalation rat	3398 ppm/1h
Propylene oxide (75-56-9)	
LD50 oral rat	520 mg/kg
LD50 dermal rabbit	1244 mg/kg
LC50 inhalation rat	0.948 mg/l/4h
Acetaldehyde (75-07-0)	
LD50 oral rat	660 mg/kg
LC50 inhalation rat	13000 ppm/4h
Skin corrosion/irritation	: Based on available data, the classification criteria are not met.
Serious eye damage/irritation	: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	: Based on available data, the classification criteria are not met.
Germ cell mutagenicity	: Based on available data, the classification criteria are not met.
Carcinogenicity	: Based on available data, the classification criteria are not met. Carbon black is bound within the product and does not become airborne or respirable.
Carbon black (1333-86-4)	
IARC group	2B - Possibly carcinogenic to humans (airborne, unbound particles of respirable size)
Quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans (airborne particles of respirable size)
National Toxicology Program (NTP) Status	2 - Known Human Carcinogens
Furan (110-00-9)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Propylene oxide (75-56-9)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Acetaldehyde (75-07-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
Specific target organ toxicity (single exposure)	: Based on available data, the classification criteria are not met.
Specific target organ toxicity (repeated exposure)	: Based on available data, the classification criteria are not met.
Aspiration hazard	: Based on available data, the classification criteria are not met.
·	
Symptoms/injuries after inhalation	: May cause respiratory tract irritation.
Symptoms/injuries after skin contact	: May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
Symptoms/injuries after eye contact	: May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/injuries after ingestion	: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.
SECTION 12: Ecological information	
12.1. Toxicity	
Ecology general	· May acuse long term adverse effects in the aquatic environment

: May cause long-term adverse effects in the aquatic environment. Ecology - general

12.2. Persistence and degradability

PLUSERIES Composite Curative	
Persistence and degradability	Not established.

Bioaccumulative potential 12.3.

PLUSERIES Composite Curative	
Bioaccumulative potential	Not established.

Mobility in soil

No additional information available.





Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations

This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT Not regulated for transport

Additional information

Other information : No supplementary information available.

Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Furan (110-00-9)		
Listed on the United States SARA Section 302 Subject to reporting requirements of United States SARA Section 313		
SARA Section 302 Threshold Planning Quantity (TPQ)	500	
SARA Section 313 - Emission Reporting	0.1 %	
Propylene oxide (75-56-9)		
Listed on the United States SARA Section 302 Subject to reporting requirements of United States SARA Section 313		
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.	
SARA Section 302 Threshold Planning	10000	

217 Teer Regulatory Flag	1 Indicates a substance that is the subject of a Section 4 test fall and in 1997.
SARA Section 302 Threshold Planning Quantity (TPQ)	10000
SARA Section 313 - Emission Reporting	0.1 %
Acetaldehyde (75-07-0)	

Acetaldehyde (75-07-0)		
Subject to reporting requirements of United States SARA Section 313		
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.	
SARA Section 313 - Emission Reporting	0.1 %	

15.2. US State regulations

PLUSERIES Composite Curative	
State or local regulations	This product contains chemicals known to the State of California to cause cancer.

SECTION 16: Other information

Date of issue : 09/11/2015
Revision date : 09/11/2015
Other information : None.

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09/11/2015 EN (English US) 6/6

